

Tube patches

Roud Repairs: to repair "holes" **Round Oval: to repair "Rips" or "Tears"**

SHAPE / TYPE	STOCK NUMBER	DIMENSIONS		UNITS/BOX					
		mm	inches						
	R-0	30	1 1/4"	100	•	•	•		
	R-1	40	1 3/8"	100		•	•		
	R-2	50	2"	40		•	•	•	
	R-3	60	2 1/2"	40			•	•	•
	R-4	80	3 1/8"	40				•	•
	R-5	100	4"	25				•	•
	R-6	120	4 3/4"	25				•	•
	R-300	75x40	3x1 1/8"	25	•	•	•	•	•
	R-301	95x50	3 1/2 x 2"	25			•	•	•
	R-302	120x60	3 1/2 x 2 1/2"	25				•	•
	R-303	150x70	6 x 2 3/4"	25				•	•
	R-304	180x95	7 1/4 x 3 3/4"	25				•	•

Combi

	"C" MAX Ø maximum damage mm	inch	COMBI
	3	3/32"	3
	6	1/4"	6
	3	3/32"	3
	6	1/4"	6
	8	5/16"	8
	10	3/8"	10

caution
Specially designed for punctures made by nails, screws, bolts... even in the tyre sidewall. The tyre must be removed from the rim in order to judge its condition and suitable for repair. Repairs from the inside of the tyre: the only way of ensuring the maximum in quality, operational reliability and safety. Structure of tyre protected against gress moisture optimising the possibilities of retreading.

NAIL PUNCTURES

Puncture patches - PP

	BIAS RADIAL	"C" MAX Ø maximum damage mm	inch	PP
	PASSENGER	3	3/32"	PP4
		6	1/4"	PP6
	LIGHT TRUCK	3	3/32"	PP4
		6	1/4"	PP6
		8	5/16"	PP8

Radial patches - RP

TIRE	SIDES		BAND		SHOULDER	PATCHE	RP
	L mm	R mm	L mm	R mm	C Ø mm	RP	
	165/215 6-8PR	6 1/4"	6 1/4"	6 1/4"	6 1/4"	-	112
		-	-	10 3/8"	10 3/8"	-	115
	205/225 235	15 5/8"	30 1 1/4"	10 3/8"	15 5/8"	8 5/16"	120
		-	-	10 3/8"	10 3/8"	-	115
	7.00R16 7.50R16 8.5R17.5	10 3/8"	10 3/8"	10 3/8"	15 5/8"	8 5/16"	120
		10 3/8"	40 1 5/8"	15 5/8"	15 5/8"	10 3/8"	122
	15 5/8"	40 1 5/8"	15 5/8"	15 5/8"	10 3/8"	122	
	15 5/8"	60 2 3/8"	25 1"	40 1 5/8"	15 5/8"	140	
	8.25 - 10.00	20 7/8"	50 2"	25 1"	40 1 5/8"	15 5/8"	140
		20 7/8"	60 2 3/8"	30	30 1 1/4"	-	142
		1 PLY	80 3 1/4"	-	-	-	124
		2 PLYS	60 2 3/8"	-	-	-	124
		-	-	8 5/16"	8 5/16"	-	115
		6 1/4"	10 3/8"	10 3/8"	15 5/8"	8 5/16"	120
	9-R 11R 235/285	10 3/8"	80 3 1/4"	20 7/8"	40 1 5/8"	15 5/8"	140
		20 7/8"	60 2 3/8"	20 7/8"	40 1 5/8"	15 5/8"	140
		10 3/8"	110 4 3/8"	30 1 1/4"	50 2"	20 7/8"	142
		25 1"	80 3 1/4"	30 1 1/4"	50 2"	20 7/8"	142
		20 7/8"	130 5 1/8"	40 1 5/8"	70 2 3/4"	25 1"	144
		40 1 5/8"	80 3 1/4"	40 1 5/8"	70 2 3/4"	25 1"	144
	14.0 16.5R 15.5/ 385	-	-	15 5/8"	25 1"	-	125
		-	-	25 1"	35 1 3/8"	-	135
		-	-	40 1 5/8"	60 2 3/8"	-	145
		1 PLY	80 3 1/4"	-	-	-	124
		2 PLYS	60 2 3/8"	-	-	-	124
		1 PLY	120 4 7/8"	-	-	-	126
	11.0 - 13.0 12R - 15R 12/ - 13/ 295/ - 365	-	-	8 5/16"	8 5/16"	-	115
		6 1/4"	6 1/4"	10 3/8"	10 3/8"	6 1/4"	120
		10 3/8"	60 2 3/8"	15 5/8"	20 7/8"	10 3/8"	140
		15 5/8"	35 1 3/8"	15 5/8"	20 7/8"	10 3/8"	140
		10 3/8"	100 4"	25 1"	50 2"	20 7/8"	142
		25 1"	80 3 1/4"	25 1"	50 2"	20 7/8"	142
14.0 16.5R 15.5/ 385	20 7/8"	130 5 1/8"	40 1 5/8"	70 2 3/4"	25 1"	144	
	40 1 5/8"	80 3 1/4"	40 1 5/8"	70 2 3/4"	25 1"	144	
	-	-	10 3/8"	20 7/8"	-	125	
	-	-	20 7/8"	30 1 1/4"	-	135	
	-	-	40 1 5/8"	60 2 3/8"	-	145	
	1 PLY	120 4 7/8"	-	-	-	126	
14.0 16.5R 15.5/ 385	3 PLYS	60 2 3/8"	-	-	-	126	
	1 PLY	140 5 1/5"	-	-	-	128	
	2 PLYS	80 3 1/4"	-	-	-	128	
	-	-	8 5/16"	8 5/16"	-	120	
	12 1/5"	30 1 1/4"	12 1/5"	12 1/5"	10 3/8"	140	
	10 3/8"	100 4"	20 7/8"	30 1 1/4"	20 7/8"	142	
14.0 16.5R 15.5/ 385	20 7/8"	60 2 3/8"	20 7/8"	30 1 1/4"	20 7/8"	142	
	20 7/8"	130 5 1/8"	30 1 1/4"	50 2"	25 1"	144	
	30 1 1/4"	60 2 3/8"	30 1 1/4"	50 2"	25 1"	144	
	30 1 1/4"	100 4"	40 1 5/8"	70 2 3/4"	30 1 1/4"	146	
	1 PLY	120 4 7/8"	-	-	-	126	
	3 PLYS	60 2 3/8"	-	-	-	126	
14.0 16.5R 15.5/ 385	1 PLY	140 5 1/5"	-	-	-	128	
	2 PLYS	80 3 1/4"	-	-	-	128	

mod.056.1

The rubber vulk® damage application chart was prepared in accordance with values determined by research and take into account the necessity to maximize security. Do not exceed the maximum limits specified for the areas of repair.

Bias patches

ØC MAX		EXCESSIVE DAMAGE - number of layers						REINFORCEMENT		
mm	inch	4	6-8	10-12	14-16	18-20	22-24	10-12	14-18	20-24
10	3/8"	BP02	BP02	BP03	BP03	BP04	BP05	BP02	BP03	BP03
15	5/8"	BP03	BP03	BP04	BP04	BP05	BP06	BP02	BP03	BP04
25	1"	BP03	BP04	BP05	BP06	BP06	BP07	BP03	BP04	BP05
35	1 3/8"	BP04	BP04	BP05	BP06	BP07	BP08	BP03	BP04	BP05
50	2"	BP05	BP05	BP06	BP07	BP08	BP08	BP05	BP05	BP06
75	3"	-	-	BP07	BP08	BP09	BP09	BP06	BP06	BP07
100	4"	-	-	BP07	BP08	BP09	BP10	BP07	BP07	BP08
125	5"	-	-	-	BP10	BP10	BP10	-	BP08	BP08

Radial patches - RP

TIRE	SIDES		BAND		SHOULDER	PATCHE	RP		
	L mm	R mm	L mm	R mm	C Ø mm	RP			
7.00R16 7.50R16 8.5R17.5	15	40	15	15	10	122	115		
	15	60	25	40	15	140			
	20	25	40	30	15	140			
	20	30	30	30	-	142			
	1 PLY	80	-	-	-	-		124	
	2 PLYS	60	-	-	-	-		124	
8.25 - 10.00 9-R 11R 235/285	-	-	8 5/16"	8 5/16"	-	115	120 120 140 140 142 142 144 144 125 135 145 126 126 128 128 120 140 142 142 144 144 146 126 126 128 128		
	6	10	10	15	8	120			
	10	80	20	40	15	140			
	20	60	20	40	15	140			
	10	110	30	50	20	142			
	25	80	30	50	20	142			
	20	130	40	70	25	144			
	40	80	40	70	25	144			
	-	-	15 5/8"	25 1"	-	125			
	-	-	25 1"	35 1 3/8"	-	135			
	-	-	40 1 5/8"	60 2 3/8"	-	145			
	1 PLY	80	-	-	-	124			
	2 PLYS	60	-	-	-	124			
	1 PLY	120	-	-	-	126			
	3 PLYS	60	-	-	-	126			
	11.0 - 13.0 12R - 15R 12/ - 13/ 295/ - 365	-	-	8 5/16"	8 5/16"	-		115	120 140 140 142 142 144 144 125 135 145 126 126 128 128 120 140 142 142 144 144 146 126 126 128 128
		6	6	10 3/8"	10 3/8"	6 1/4"		120	
		10	60	15 5/8"	20 7/8"	10 3/8"		140	
15		35	15 5/8"	20 7/8"	10 3/8"	140			
10		100	25 1"	50 2"	20 7/8"	142			
25		80	25 1"	50 2"	20 7/8"	142			
20		130	40 1 5/8"	70 2 3/4"	25 1"	144			
40		80	40 1 5/8"	70 2 3/4"	25 1"	144			
-		-	10 3/8"	20 7/8"	-	125			
-		-	20 7/8"	30 1 1/4"	-	135			
-		-	40 1 5/8"	60 2 3/8"	-	145			
1 PLY		120	-	-	-	126			
3 PLYS		60	-	-	-	126			
1 PLY		140	-	-	-	128			
2 PLYS		80	-	-	-	128			
14.0 16.5R 15.5/ 385		-	-	8 5/16"	8 5/16"	-	120	140 142 142 144 144 146 126 126 128 128	
		12	30	12 1/5"	12 1/5"	10 3/8"	140		
		10	100	20 7/8"	30 1 1/4"	20 7/8"	142		
	20	60	20 7/8"	30 1 1/4"	20 7/8"	142			
	20	130	30 1 1/4"	50 2"	25 1"	144			
	30	60	30 1 1/4"	50 2"	25 1"	144			
	30	100	40 1 5/8"	70 2 3/4"	30 1 1/4"	146			
	1 PLY	120	-	-	-	126			
	3 PLYS	60	-	-	-	126			
	1 PLY	140	-	-	-	128			
	2 PLYS	80	-	-	-	128			

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